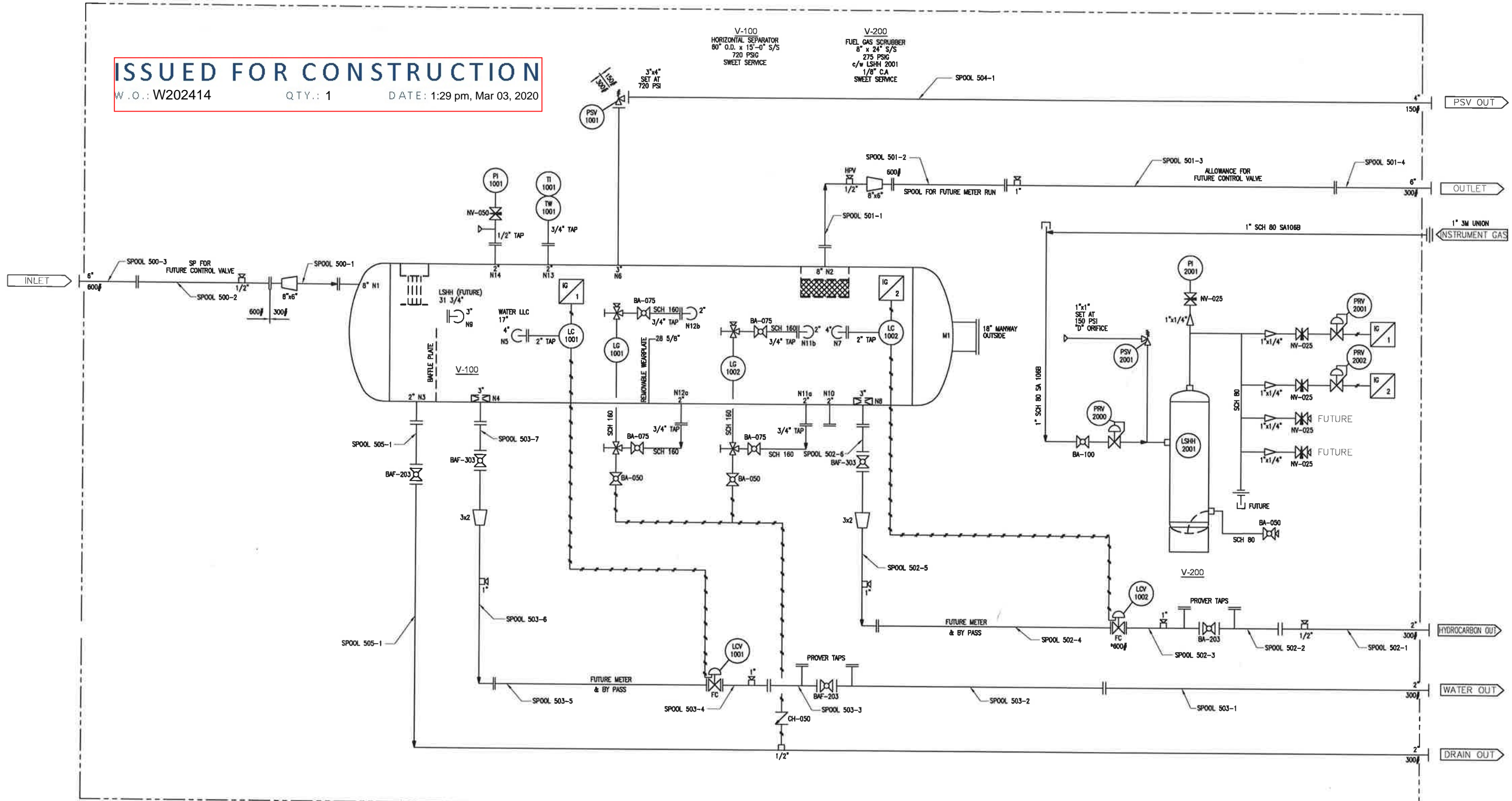


**ISSUED FOR CONSTRUCTION**

W.O.: W202414

QTY.: 1

DATE: 1:29 pm, Mar 03, 2020



- FABRICATION NOTES:**
1. PIPING/TUBING/TESTING AS PER ARGO PIPING MATERIAL SPECS REV 0
  2. ALL THREADED PIPING AS PER ARGO STANDARD
  3. ALL TUBE FITTINGS TO BE SWAGELOK SS.
  4. MAX THREE (3) INSTRUMENT REGULATOR BONNETS CAN BE TIED TOGETHER.
  5. ALL PROCESS TUBING LINES TO BE HYDRO TESTED TO 1.5 TIMES MAWP.
  6. ALL INSTRUMENT & VENT LINES TO BE PNEUMATICALLY TESTED AS PER AB-522. (1.1 x DESIGN PRESSURE, AS REGULATED)
  7. ALL INSTRUMENT & VENT LINE TO BE 3/8" 0.035" WALL.
  8. ATMOSPHERIC PIPING LEAK TEST TO 5 PSIG.

- NOTES:**
1. 3/8" TUBE, 0.035" WALL THICKNESS.
  2. 1/2" TUBE, 0.049" WALL THICKNESS.

REGISTERED PROFESSIONAL ENGINEER STAMP:





CLIENT:  
**ARGO STOCK**  
 DESCRIPTION:  
 60" O.D. x 15'-0" S/S x 720 PSI  
 SEPARATOR PACKAGE

TOLERANCES:  
 ARGO  
 GOOD INDUSTRY PRACTICE  
 DO NOT SCALE DRAWING

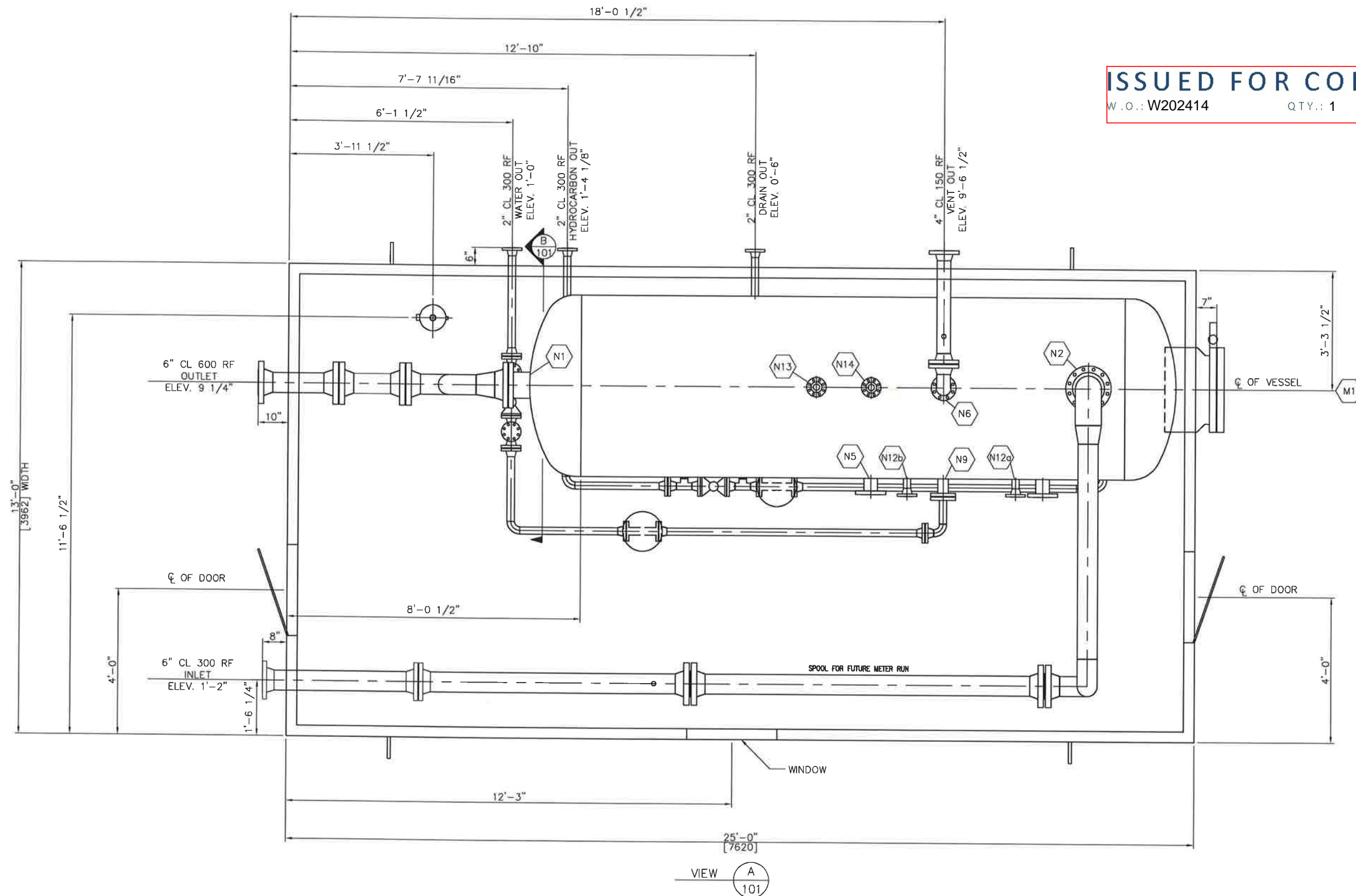
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P.O NO: -	WORK ORDER: W202414	DWG NO: 202414-001	REV. 0	

**ISSUED FOR CONSTRUCTION**

W.O.: W202414

QTY.: 1

DATE: 1:29 pm, Mar 03, 2020



VIEW A  
101

**SHIPPING INFORMATION**  
 LENGTH: 26'-7 1/2"  
 HEIGHT: 13'-6"  
 WIDTH: 13'-11 1/4"  
 WEIGHT: 41,000 LBS

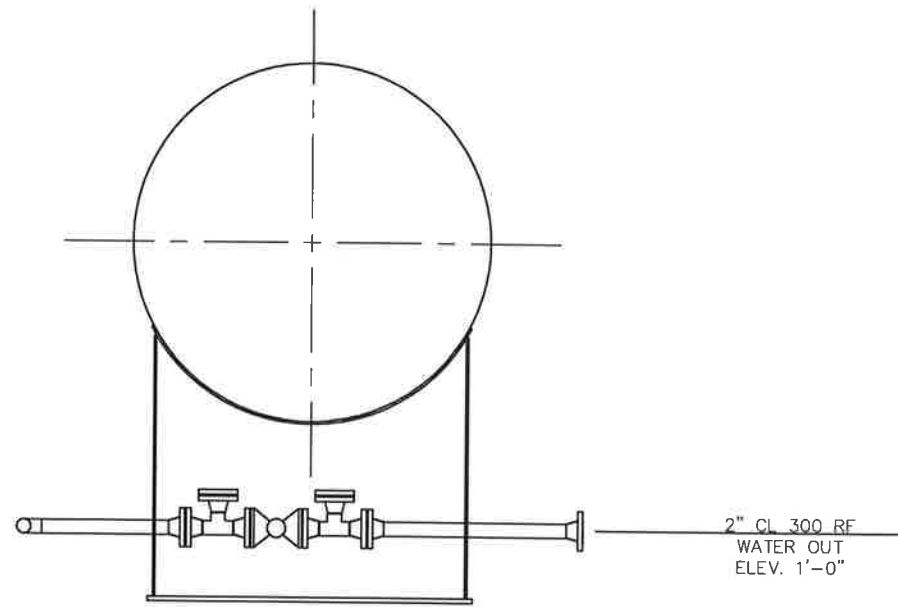
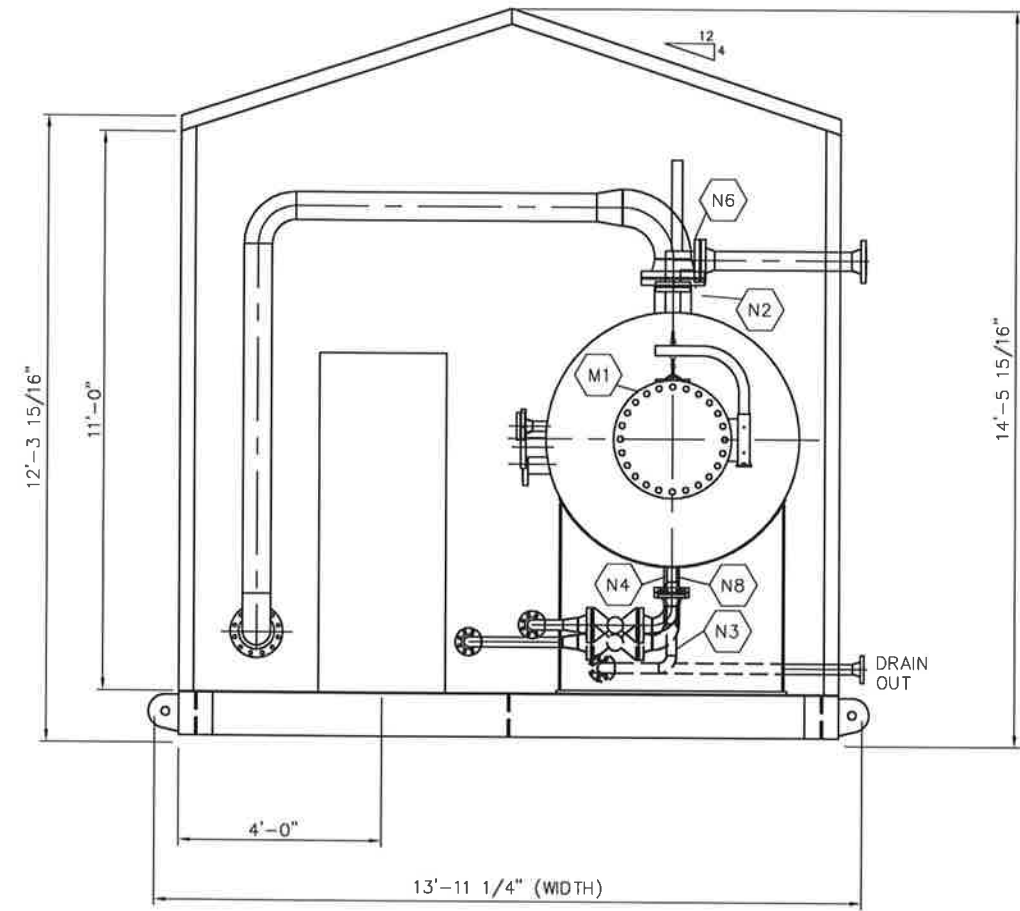
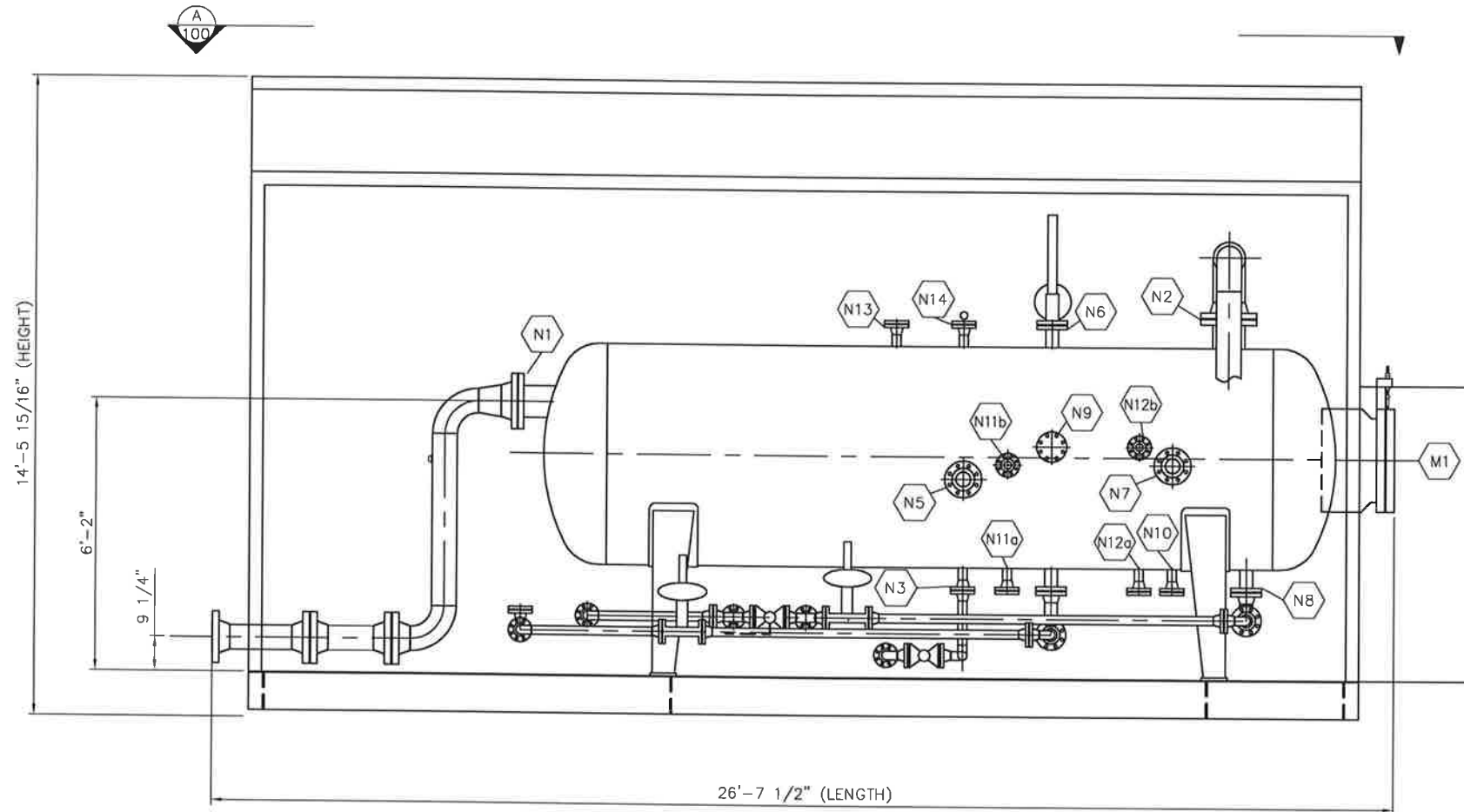
REGISTERED PROFESSIONAL ENGINEER STAMP:

REV	DESCRIPTION	WJS	CHK'D BY	APPR'D BY	DATE (MM.DD.YY)
0	ISSUED FOR CONSTRUCTION	WJS			01.21.20

**ARGO SALES LP**

TOLERANCES:  
 ARGO  
 GOOD INDUSTRY PRACTICE  
 DO NOT SCALE DRAWING

CLIENT: ARGO STOCK			
DESCRIPTION: 60" O.D. x 15'-0" S/S x 720 PSI SEPARATOR PACKAGE			
DRAWING TITLE: GENERAL ARRANGEMENT			
QUOTE NO:	TAG NO:	LOCATION:	
P.O. NO:	WORK ORDER: W202414	DWG NO: 202414-100	REV. 0



VIEW **B**  
100

**ISSUED FOR CONSTRUCTION**  
 W.O.: W202414      QTY.: 1      DATE: 1:29 pm, Mar 03, 2020

REGISTERED PROFESSIONAL ENGINEER STAMP:

REV	DESCRIPTION	DATE (MM.DD.YY)	DRAWN BY	CHK'D BY	APPROV'D BY
0	ISSUED FOR CONSTRUCTION	01.21.20	WJS		

**ARGO SALES LP**

CLIENT: ARGO STOCK		
DESCRIPTION: 60" O.D. x 15'-0" S/S x 720 PSI SEPARATOR PACKAGE		
DRAWING TITLE: GENERAL ARRANGEMENT		
QUOTE NO:	TAG NO:	LOCATION:
P.O NO:	WORK ORDER: W202414	DWG NO: 202414-101
		REV. 0

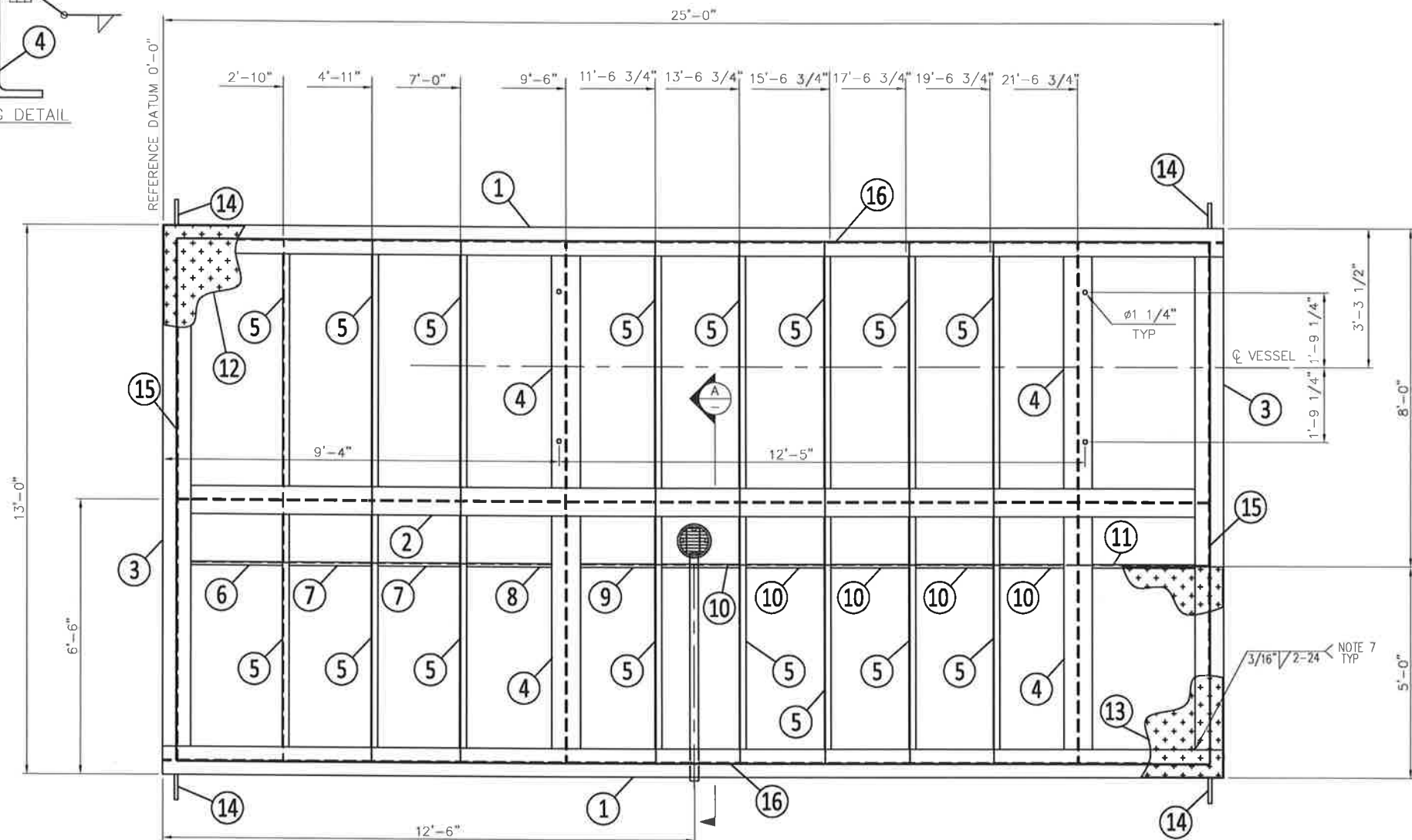
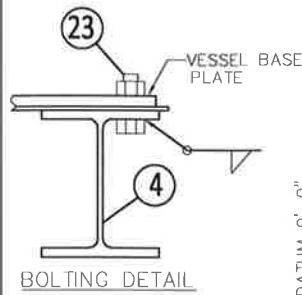
TOLERANCES:  
ARGO  
GOOD INDUSTRY PRACTICE  
DO NOT SCALE DRAWING

# ISSUED FOR CONSTRUCTION

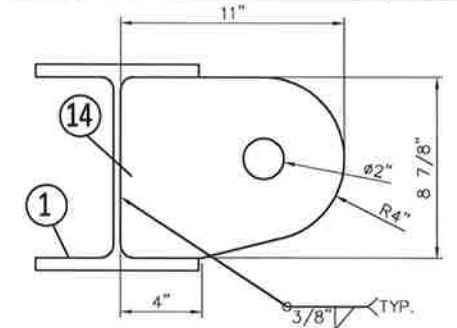
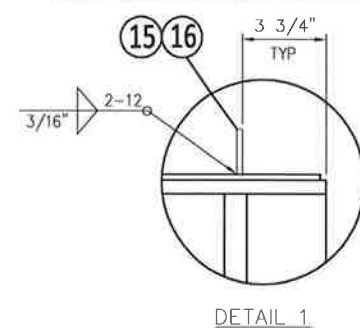
W.O.: W202414

QTY.: 1

DATE: 7:55 am, Jan 24, 2020



BILL OF MATERIALS				
ITEM NO.	QTY.	DESCRIPTION		LENGTH
1	2	W10x45	G40.21 50W	25'-0"
2	1	W10X45	G40.21 50 W	24'-3 5/8"
3	2	W10x45	G40.21-44W	12'-3 5/8"
4	4	W10x45	G40.21-44W	6'-1 5/8"
5	16	C6x8.2	G40.21-44W	6'-1 5/8"
6	1	1" x 1" x 1/4" ANGLE	G40.21-44W	2'-5 13/16"
7	2	1" x 1" x 1/4" ANGLE	G40.21-44W	2'-0 13/16"
8	1	1" x 1" x 1/4" ANGLE	G40.21-44W	2'-5 9/16"
9	1	1" x 1" x 1/4" ANGLE	G40.21-44W	2'-0 5/8"
10	5	1" x 1" x 1/4" ANGLE	G40.21-44W	1'-11 13/16"
11	1	1" x 1" x 1/4" ANGLE	G40.21-44W	3'-0 11/16"
12	1	8'-0" WIDE x 1/4" THK CHECKPL	G40.21-44W	24'-11 1/2"
13	1	5'-0" WIDE x 1/4" THK CHECKPL	G40.21-44W	24'-11 1/2"
14	4	1" THK x 8 7/8" PLATE (LIFTING LUG)	44W	11"
15	2	3" x 1/4" F.B DRIP PLATE	G40.21-44W	12'-4"
16	2	3" x 1/4" F.B DRIP PLATE	G40.21-44W	24'-4 1/2"
17	1	8" STD ERW PIPE	A-53 GRB/NOTE 8	8"
18	-	-	-	-
19	1	2" STD ERW PIPE (TOE/POE)	A-53 GRB/NOTE 8	5'-4 1/2"
20	1	1/4" THK PLATE x 9 5/8" DIA	G40.21-44W	-
21	1	1 1/4" x 3/16" THK. GRATING x 8" DIA.	C.S.	-
22	4	1" x 1" x 1/4" ANGLE	G40.21-44W	1"
23	4	BOLTING 1" DIA HEX HEAD BOLT C/W (1) NUT EACH	GRADE 5	3 1/2" LG



**WELDING NOTES:**

1. DIMENSIONS SHOWN IN INCHES.
2. ALL WELDING TO BE DONE TO THE LATEST REVISION OF CWB WPDS.
3. CWB SHOP SUPERVISORS TO SPECIFY WELDING PROCESS.
4. SEE ARGO INTERNAL DRAWING ASL-SKID-FAB SKID WELDING FOR FURTHER WELDING AND COPYING DETAILS.
5. ALL SHARP EDGES TO BE REMOVED AND GROUND SMOOTH.
6. LENGTHS INDICATED ARE FACE TO FACE, NO ALLOWANCE INCLUDED FOR WELD GAPS.
7. FULLY WELD CHECKER PLATE TO BEAM UNDER PIPE SUPPORTS AND CORNER JOINTS.
8. MAY SUBSTITUTE WITH SA-106 B

**EXTERNAL FINISH:**

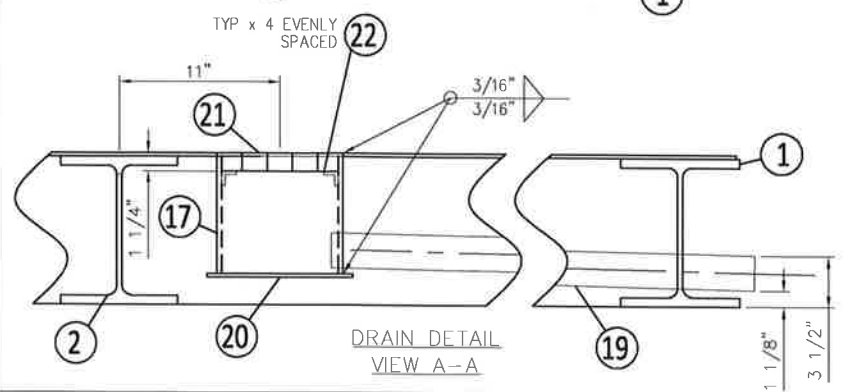
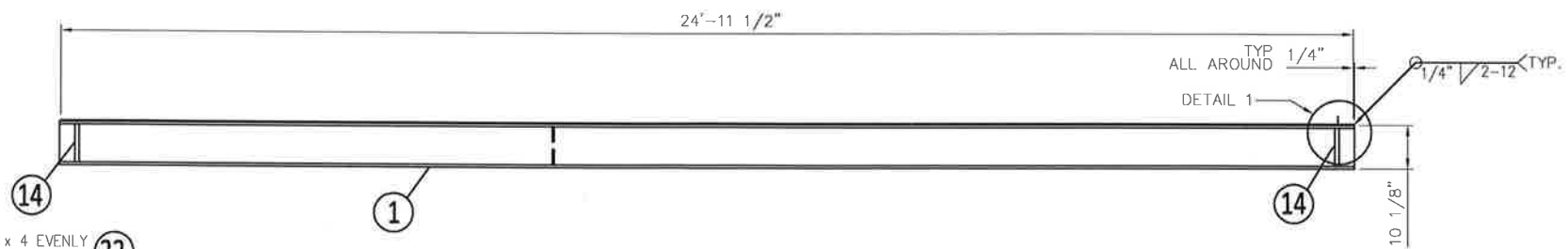
BLAST: SSPC-SP7 BRUSH BLAST (TOP & SIDE ONLY)  
PRIMER: 4.0-6.0 MILS DFT ALKYD PRIMER (TOP & SIDE ONLY)  
PAINT: 2.0-3.0 MILS DFT INDUSTRIAL ENAMEL-GREY (TOP AND SIDE)

**TESTING NOTE:**

LEAK TEST ON SKID SUMP & DRAIN PRIOR TO INSULATION BEING APPLIED  
MPI LIFTING LUGS

**SKID WEIGHT:**

10,500 LBS



REGISTERED PROFESSIONAL ENGINEER STAMP:

REV	DESCRIPTION	DATE	BY	CHKD	APP'D
0	ISSUED FOR CONSTRUCTION	01.21.20	WJS		



**TOLERANCES:**  
ARGO  
GOOD INDUSTRY PRACTICE  
DO NOT SCALE DRAWING

CLIENT: ARGO STOCK			
DESCRIPTION: 60" O.D. x 15'-0" S/S x 720 PSI SEPARATOR PACKAGE			
DRAWING TITLE: SKID			
QUOTE NO:	TAG NO:	LOCATION:	
P.O. NO:	WORK ORDER:	DWG NO:	REV.
-	W202414	202414-300	0